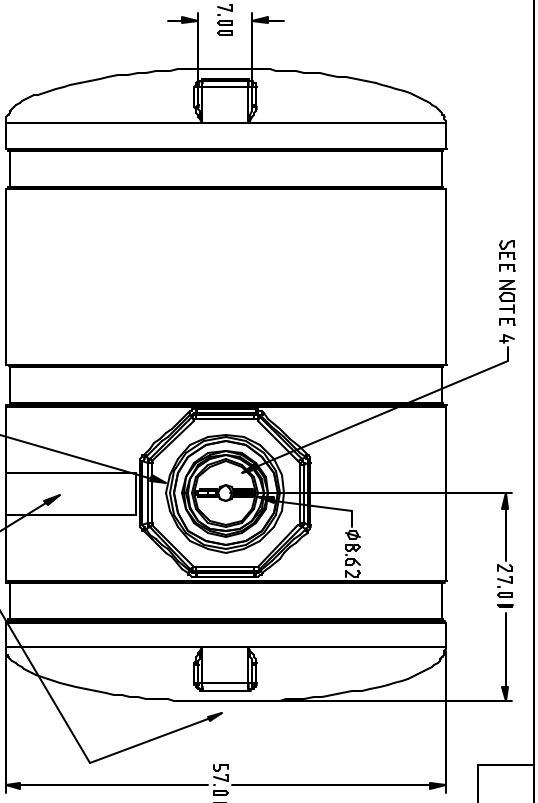
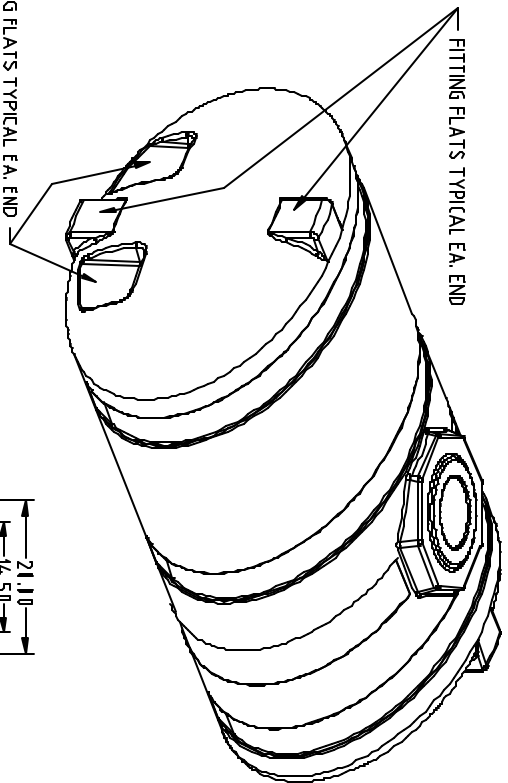


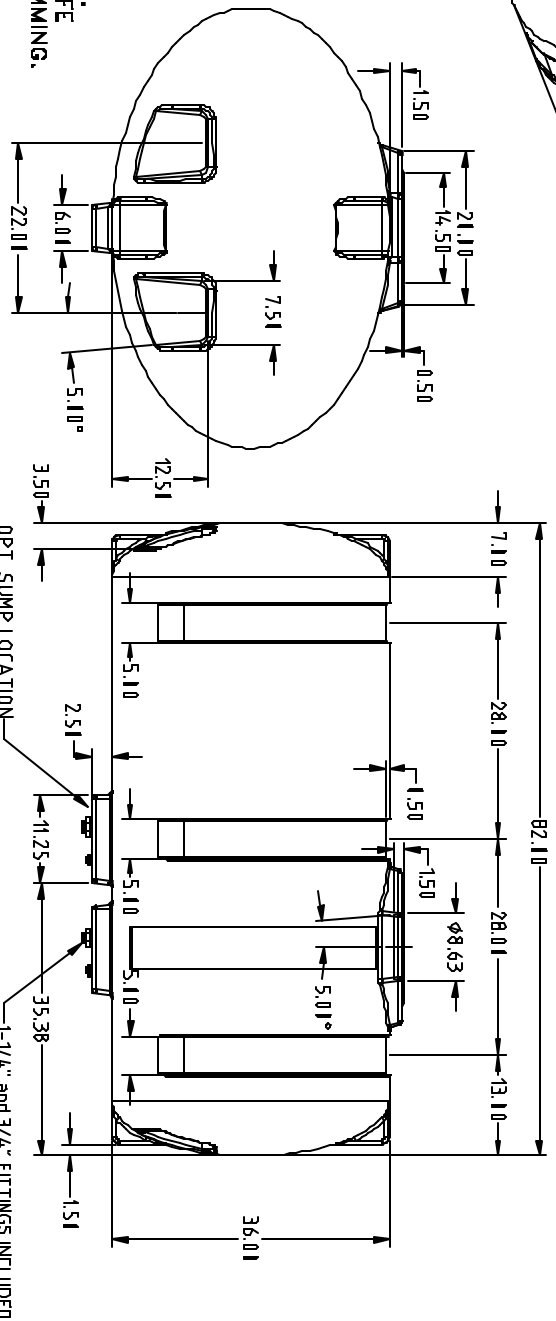
PROPRIETARY DATA

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HE0500-57




- GENERAL NOTES:**
1. USE .027 IN./IN. SHRINK ALLOWANCE
 2. MOLD TO BE FULLY WELDED INSIDE AND STITCH WELDED OUTSIDE
 3. CLAMPING TO BE WITH 1/2" X 1-1/2" GRADE 8 BOLTS, GRADE 5 NUTS AND NUT HOLDERS.
 4. LID RING RECESS TO HAVE KNIFE EDGE ON INSERT TO MINIMIZE TRIMMING.



REV	DESCRIPTION	DATE	APPRD

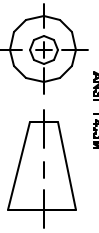
DRAWN / DATE	REH/4/16/01
APPRD. / DATE	REH/4/16/01
MATERIAL / SHOT WEIGHT	M111 M134 U625 P938
NOTES:	1. .310 NOMINAL WALL



Ace Roto-Mold

 A DIVISION OF DEN HARTOG INDUSTRIE B.V.

CLIENT / DESCRIPTION: ACE 500 GALLON ELLIPTICAL TANK

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED	 THIRD ANGLE PROJECTION	SCALE: N.S.	PART NO.: HE0500-57
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