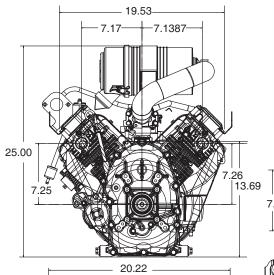
31 HP **VANGUARD**™ Model Series 543400

Displacement 54 cu. in. (895 cc)
Bore 3.366 in. (85.5 mm)
Stroke 3.071 in. (78.0 mm)

Stroke 3.071 in. (78.0 mm)

Oil Capacity 71 fl. oz. (2.1 l) w/o Filter 79 fl. oz. (2.3 l) w/Filter







Features:

- Cast iron sleeve assures longer engine life and improved oil control
- Advanced Debris Management System allows the engine to run cleaner and cooler, which enhances durability and performance.
- Foam pre-cleaner traps large debris before it can clog the filter element and rob the engine of needed air.
- Industrial grade solenoid shift starter assures quick, reliable starts.
- Full-pressure oil lubrication system with spin-on filter works to keep oil cleaner, which reduces maintenance and extends engine life.

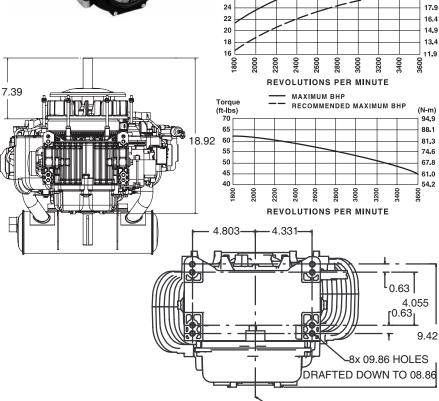
CRANKSHAFT

23.9

22.4

20.9

19.4



HP 32

30

28

26

Model Type	18	Canke,	Crankshaft (P.T.O.) Extension	Olimpia,	9.9me, p. 9.9me,	On Chan	"Filler & Seable	nien on	, /4	Signal	De Tank	FILES FUEL (QUATE)	O'' We Willing	O D D D D D D D D D D D D D D D D D D D	Major Willier	100 G. (100 G.	Notes Speed
543477																	
0048		809982	1-1/8" dia.,1/4" Keyway & Tapped 7/16-20	4 (c)		*	М	MF			Χ	Χ	Χ		Χ	3600	•
0065		809982	1-1/8" dia.,1/4" Keyway & Tapped 7/16-20	4 (c)		*	М	MF	•		Χ	Χ	Χ		Χ	3600	•
0076			1-1/8" dia.,1/4" Keyway & Tapped 7/16-20	3 (c)		*	М	R	•		Χ	Χ	Χ	Χ		3600	•
0079			1-7/16" dia.,3/8" Keyway & Tapped 5/8-18	4-1/2 (c)		*	М	MF	•		Χ	Χ	Χ		Χ	3600	•
0110		809982	1-1/8" dia.,1/4" Keyway & Tapped 7/16-20	4 (c)		*	М	R			Χ	Χ	Χ	Χ		3600	٠
0111		809982	1-1/8" dia.,1/4" Keyway & Tapped 7/16-20	4 (c)		*	М	R	•		Χ	Χ	Χ	Χ		3600	•

[•] Exhaust manifold and muffler omitted.

5.62

15.10

19.03

[★] Oil fill and dipstick in cover; dual drain.

[■] Fuel tank omitted.